



The Linear Actuator Systems

All *Paletti* linear motion systems are comprised of extruded aluminum profile track and carriage systems. Timing belts and ball bearing screws provide the transmission with a combination of electric motor and gearbox units. Pneumatic cylinders are also used to provide linear motion.

The *Paletti* modular approach allows for simple and complex systems to be manufactured to suit most customer and designer requirements. *Paletti* supplies individual linear motion components, single built actuators or complex multi axis systems.





Linear Actuators 16 roller track 16 with timing belt roller track 16 with trapezoidal or ball screw spindle roller track 16 with omega drive Linear Actuators 25 roller track 25 with timing belt Internal Guidance 120 x 120 linear ball slide with ball screw linear ball slide with timing belt Internal Guidance 80 x 85 linear ball slide with timing belt C-Tracks roller track with plastic rollers and timing belt roller track with plastic rollers and omega drive Recirculating Ball Slides with plastic balls Glider Slides with plastic gliders Internal Guidances 80/90 single guidance double guidance **Internal Guidances** 120 x 120 AT 10/75 with plastic rollers with steel rollers 2 Axis Systems

> 3 Axis Systems Multi Axis Systems

Linear Motion Systems F

2 **Product Overview**

Linear Systems 16







Pulley Assembly	without	40 x 40	40 x 40	40 x 80	40 x 80	80 x 90
Tensioner	-	Internal	External	Internal	External	Internal
Timing Belt	-	AT 10/22	-	AT 10/22	AT 10/22	AT 10/50
F1640x80/40						
w/l 160/140	SL5100N	SL5000N	-	SL5001N	-	SL5002N
w/l 160/280	SL5110N	SL5005N	-	SL5004N	-	SL5003N
Special Length	SL5115N	SL5008N	-	SL5006N	-	SL5007N

F 16 40 x 80/80			
w/I 200/140	SL5120N	SL5020N	-
w/I 200/200	SL5125N	SL5025N	-
w/l 200/280	SL5130N	SL5030N	-
Special Length	SL5135N	SL5031N	-



80 x 100

External

AT 10/50

80 x 120

Internal

AT 10/50

80 x 120

External

AT 10/50

_

Linear Systems 16

Tensioner





_

F 16 80 x 120 8N												
w/l 200/140	SL5170N	-	-	SL5230N	-	-	SL6000N	_	SL5250N	_	SL6015N	-
w/l200/200	SL5175N	-	-	SL5232N	SL5242N	-	SL6005N	SL5060N	SL5252N	SL5262N	SL6020N	SL6072N
w/l200/280	SL5180N	-	-	SL5234N	SL5244N	-	SL6010N	SL5065N	SL5254N	SL5264N	SL6025N	SL6074N
w/l 200/200 SL	SL5185N	-	-	SL5236N	-	-	SL6012N	-	SL5256N	-	SL6066N	-
Special Length	SL5190N	-	-	SL5238N	SL5248N	-	SL6014N	SL5068N	SL5258N	SL5268N	SL6068N	SL6078N



					Lineer	Mation Su	
The latt:					Linear	wotion Sys	stems F
Faleill					P	roduct Ove	rview 3
Linear System	าร 25	•		. @		•	:0:
P. Assembly	without	80 x 80	80 x 100	80 x 120	80 x 120	80 x 160	120 x 120 - 75
Tensioner	-	Internal	Internal	Internal	External	Internal	Internal
Timing Belt	-	AT 10/50	AT 10/50	AT 10/50	AT 10/50	2 x AT 10/50	AT 10/75
F 25 80 x 80							
w/l280/280	SL5500N	SL5504N	SL5508N	SL5512N	-	-	-
Special Length	SL5502N	SL5506N	SL5510N	SL5514N	_	-	-
	1			1	1	1	1
F 25 80 x 160							
w/I 360/360	SL5520N	SL5524N	SL5528N	SL5532N	-	SL5536N	-
Special Length	SL5522N	SL5526N	SL5530N	SL5534N	-	SL5538N	-
<u> </u>	1						

8 F 25 120 x 120 0 w/I 320/320 SL5554N SL5558N SL5566N SL5570N SL5574N SL5550N _ Special Length SL5552N SL5556N SL5560N SL5568N SL5572N SL5576N _

Linear Systems 16 with Omega drive

Pulley Assembly	Omega Drive 22	Pulley Assembl
Timing Belt	AT 10/22	Timing Belt
F16 40 x 80/40		F16 80x80/G
w/l 160/400	SL5018N	w/l200/400
Special Length	SL5019N	Special Length

Pulley Assembly	Omega Drive 50	
Timing Belt	AT 10/50	
F 16 80 x 80 / G 50	<u>></u> •	
w/l 200/400	SL5229N	,
Special Length	SL5231N	

Pulley Assembly Timing Belt	Omega Drive 50 AT 10/50
F 16 80 x 80 + F 16 40 x 80 / 80	
w/l 200/400	SL5227N
Special Length	SL5233N

F16 40 x 80 / 80 + F16 40 x 80 / 80 / G 50 Telescope Axis	
w/l200/400	SL5400N

ſ

4 **Product Overview**

Internal Guidances



P. Assembly	40 x 40	120 x 120	Ball S	Screw
Belt / Spindlel	AT 10/22	AT 10/50	20 x 5	20 x 20
F120×120				
w/l 120/120	-	SL4050N	-	-
Special Length	-	SL4055N	-	-

F 120 x 120				
w/l 120/225	-	-	SL4063N	SL4060N
Special Length	-	-	SL4064N	SL4061N
-				•

F 80 x 85	
w/I 80/200	SL4070N
Special Length	SL4075N



P. Assembly Timing Belt	80 x 90 AT 10/50
F 80/90	
w/I 80/200	SL5300N
Single Guidance	

.0

...

-



P. Assembly Timing Belt	120 x 120 - 75 AT 10/75	
120 x 120 AT 10 / 75 plastic rollers		
w/l 120/200	SL5360N	
Single Guidance		

	:0:
P. Assembly	120 x 120 - 75
Timing Belt	AT 10/75





Ball Screw/Trapezoidal Screw

Shaft	Ball S	Trapezoidal	
	20 x 5	20 x 20	Screw
F 16 80 x 80 open			
w/l 200/140	SL7000N	SL7002N	SL7003N
w/I 160/200	SL7005N	SL7007N	SL7008N
w/l160/280	SL7010N	SL7012N	SL7013N
w/I 160/200 SL	SL7015N	SL7017N	SL7018N
Special Length	SL7020N	SL7022N	SL7023N









C-Tracks	C-Tracks			· • ·	
P. Assembly	without	C 40 / 57	C 40 / 100	C 80 / 100	C-Omega Dr.

Timing Belt	-	AT 3/10	AT 5/16	AT 10/22	AT 5/16
C 30/43					
w/l140/8	SL4000N	-	-	-	-
w/l280/8	SL4005N	-	-	-	-
w/l120/225	SL4006N	-	-	_	-
Special Length	SL4008N	-	-	-	-

C 40/57					
w/l140/8	SL4009N	SL4010N	-	-	-
w/l280/8	SL4014N	SL4015N	-	_	-
Special Length	SL4016N	SL4017N	_	_	_

C 40/100					
w/l140/3	SL4019N	-	SL4020N	-	-
w/I280/4	SL4024N	_	SL4025N	_	-
Special Length	SL4026N	-	SL4027N	-	-

C 80/100					
w/l 140/6	SL4029N	-	-	SL4030N	-
w/l280/8	SL4034N	-	-	SL4035N	-
Special Length	SL4036N	-	_	SL4037N	SL4038N

C 80/100	
w/l140/3	SL4040N
w/l280/4	SL4045N
Special Length	SL4046N

Recirculating Ball Slides	
w/180	SL4080N
w/I 120	SL4082N
w/I 160	SL4084N
Special Length	SL4086N

Glider Slides	
w/180	SL4090N
w/l 120	SL4092N
w/l 160	SL4094N
Special Length	SL4096N



F Linear Motion Systems

Linear Actuators 16

Track Profiles 16

6

The *Paletti* actuator system 16 is based on several types of track profiles and carriages. The carriages run on 16 mm diameter steel rails that are pressed into the track profiles. Specific loading, speeds and acceleration are catered to by using a combination of drive units, timing belt widths and carriage lengths that meet the needs of most designers.



The ground steel rails are pressed into the profile slot on each side of the track profile and forms a rigid and stable unit. The guide rails in highly dynamic systems are doweled to the profile or fixed with plates at the end of the profile. This procedure prevents the

rails from moving in the profile.

Carriage Profiles And Carriages 16

The carriages are made from one extruded profile and come in several standard sizes. Specific carriage lengths of up to 2300 mm long are manufactured to meet the needs of each specific application. For high load system the carriages are manufactured with additional rollers or as a combination of shaped and flat rollers. Should rollers need to be changed, standard carriages are made with service pockets so the rollers can be serviced or replaced with the carriage in place. The rollers are adjusted via two excentric axles and fixed using a double locking mechanism of a large locknut retained in position by a grub screw. A Wiper and Lubrication System lubricates the rollers and guide rails with felt pads which retain lubricant. For high dynamic loads we recommend the use of our external lubricant. For carriages with short strokes, lubrication of the rollers may not be guaranteed and in such cases service pockets with internal felt pads to wipe and lubricate the system are required. The timing belt is attached to the carriage by internal or external timing belt tensioners.



16/160/60/2/S

16/200/60/2/S



 $16\,/\,200\,/\,60\,/\,2\,{\rm sl}$



Pulley Assemblies

The pulley assemblies are manufactured for timing belts AT 10/22 and AT 10/50. The motor is attached using standard motor attachment flange plates or plates to suit customer requirements. The bore of the pulley assembly is either plain or comes with a shrunken steel insert to suit customer drive requirements. Motors can be either direct drive or via flexible couplings and timing belt gearing can also be provided.



40/40



80/80



40/40 heavy duty

80/100



40/80



80/120





Trapezoidal / Ball Screw Transmission



Linear Actuators 16 with Omega drive

The omega drive is manufactured for timing belts AT 10/22 and AT 10/50. The carriage becomes the fixed part and motion is transfered to the profile axis. Standard ranges of omega drives are either attached to carriages or stand-alone for special customer applications.



Omega Drive AT 10/22



Omega Drive 22 with carriage





Telescope Axis 16 40 x 80 + 40 x 80 / 200 / G 50



Linear Actuator 16 80 x 80 + 40 x 80 / 80 / G 50



Omega Drive 50 with carriage

F Linear Motion Systems

Linear Actuators 25

Paletti

Track Profiles 25

8

The *Paletti* actuator system 25 is based on several types of track profiles and carriages. The carriages run on 25 mm diameter steel rails that are pressed into the track profiles. Specific loading, speeds and acceleration are catered to by using a combination of drive units, timing belt widths and carriage lengths that meet the needs of most designers



The ground steel rails are pressed into the profile slot on each side of the track profile and form a rigid stable unit. Within highly dynamic systems they are doweled to the profile.

Carriages 25

The *Puletti* carriages 25 come in several standard sizes. Specific carriage lengths of up to 700 mm long are manufactured to meet the needs of each specific application. For high load system the carriages are manufactured with additional rollers or as a combination of shaped and flat rollers. Should rollers need to be changed, standard carriages are made with service pockets so the rollers can be serviced or replaced with the carriage in place. The rollers are adjusted via two excentric axles and fixed using a double locking mechanism of a large lock nut retained in position by a grub screw. A Wiper and Lubrication System lubricates the rollers and guide rails with felt pads which retain lubricant. For carriages with short strokes, lubrication of the rollers may not be guaranteed and in such cases service pockets with internal felt pads to wipe and lubricate the system are required. The timing belt is attached to the carriage by internal or external timing belt tensioners.







25/280/280/4/S 25/320/320/4/S

25/360/360/4/S



Pulley Assemblies

The pulley assemblies are manufactured for timing belts AT 10/50 and AT 10/75. The motor is attached using standard motor attachment flange plates or plates to suit customer requirements. The bore of the pulley assembly is either plain or comes with a shrunken steel insert to suit customer drive requirements. Motors can be either direct drive or via flexible couplings and timing belt gearing can also be provided.



80/80



80/100







120/120-75

80/120

80/160



Internally Guided Actuator 120 x 120 Ball Screw With Recirculating Steel Ball Guide Rail

The actuator 120 x 120 is guided by means of an internal 25 mm recirculating steel ball guide rail. The unit is driven via ball screw and is maintenance free in operation. In order to guard the internal steel guide rail against contaminants, *Paletti* incorporates a textile cover strip in the actuator.





Internally Guided Actuator 120 x 120 Belt Drive With Recirculating Steel Ball Guide Rail

The belt driven actuator 120 x 120 is guided by means of an internal 25 mm re-circulating steel ball guide rail. A 50 mm wide AT 10 timing belt is used in combination with the pulley assembly 80 / 120 to drive the unit. The belt also acts as a cover in order to guard the internal steel guide rail against contaminants.



Internally Guided Actuator 80 x 85

Belt Drive With Recirculating Steel Ball Guide Rail

The belt driven actuator 80×85 is guided by means of an internal 15 mm recirculating steel ball guide rail. A 22 mm wide AT 10 tooth belt is used in combination with the pulley assembly 40 / 40 to drive the unit. The belt also acts as a cover in order to guard the internal steel guide rail against contaminants.

Internally Guided Actuator 80/90

Single Axis Actuator

The internally guided actuator 80 / 90 can be mounted and operated at any angle due to its unique roller guided design. This unit is maintenance free due to its engineered plastic rollers. A 50 mm wide AT 10 timing belt is used in combination with the pulley assembly 80 / 90 to drive the unit and also acts as a cover.

Internally Guided Actuator 80/90 Double Axis Acutator

The internally guided actuator 80/90 can be mounted and operated at any angle due to its unique roller guided design, and allows two carriages to be driven in opposite direction to one another. This unit is maintenance free due to its engineered plastic rollers. A 50 mm wide AT 10 timing belt is used in combination with the pulley assembly 80/90 to drive the unit and also acts as a cover.





F Linear Motion Systems

10 Internal Guidances



Internally Guided Actuator 120 x 120

Single Axis Actuator With Plastic Rollers

The internally guided actuator $120 \times 120 \text{ AT } 10/75$ can be mounted and operated at any angle due to its unique roller guided design. This unit is maintenance free due to its engineered plastic rollers. A 75 mm wide AT 10 timing belt is used in combination with the tooth belt guide 120/120-75 to drive the unit and also acts as a cover.



Internally Guided Actuator 120 x 120 Single Axis Actuator With Steel Rollers

The internally guided actuator $120 \times 120 \text{ AT } 10/75$ can be mounted and operated at any angle due to its unique roller guided design, and is maintenance free. This unit has larger load carrying capacity than the plastic roller version due to use of steel rollers riding on a steel strip in the unit. A 75 mm wide AT10 timing belt is used in combination with the timing belt guide 120/120-75 to drive the unit and also acts as a cover.



C 30 x 43

C40/57

C 40 x 57



C-Tracks

With Plastic Rollers And Timing Belt

The *Paletti* C-track linear actuator system is based on a large selection of track and carriage profiles. Plastic rollers made from POM run directly in the aluminum profile. Pulley assemblies are selected based upon the track profiles which are used, and are tensioned internally to the carriage. C-track actuators are especially suited for rolling door applications.

C-Pulley Assemblies

The C-pulley assemblies are used together with AT 3-10 mm wide, AT 5-16 mm wide and AT 10-22 mm wide timing belts. The motor connection is made to the customer's requirements, and *Paletti* will also provide the adapter plates and couplings if desired.





C40 x 100



C 80 x 100



C 80 x 100 Double Guidance

C 40 / 100



C 80 / 100





Omega Drive C-Type

The Omega drive is manufactured for the *Paletti* C 80 / 100 linear actuator system. The drive is transferred from the end of the actuator to the carriage which is now fixed, thereby transferring movement to the track profile.



Recirculating Ball Slide

The Paletti recirculating ball slide system uses an aluminum guidance rail and recirculating ball carriage that houses plastic ball bearings. The ball bearings go around in four guidance bores and are returned back through the carriage by plastic end caps attached to each end of the carriage.

Glider Slide

The *Paletti* glider slide guidance system uses an aluminum guidance rail and carriage that has four open round channels. Each channel holds up to four small plastic rods. The rods are retained by plastic end caps attached to each end of the carriage.

Multi Axis Systems





The combination of individual linear actuator systems allows the assembly of complex multi axis systems to customer specifications. Using the extensive range of linear motion system accessories, the application complexity can also be accentuated afterwards.









Ball Bearing Screw 20 x 5, Ball Bearing Screw 20 x 5





Linear Actuator Systems 16 with Omega Drive



SL5018N



SL5229N



SL5227N



SL5400N Telescope Axis







Internal Drive Systems



SL4050N Internal Drive System 120 x 120



SL4063N Ball Bearing Screw / Trapezoidal Screw

SL4070N Internal Drive System 80 x 85



Internal Drive Systems 80/90





SL5360N Plastic Roller Guidance SL5370N Steel Roller Guidance









Pulley Assembly	without	40 x 40	40 x 80	40 x 40 heavy duty
Tensioner	-	Internal	Internal	Internal
Timing Belt	-	AT 10/22	AT 10/22	AT 10/22
W/L 160/140	SL5100N	SL5000N	SL5001N	SL5002N
W/L 160/280	SL5110N	SL5005N	SL5004N	SL5003N
Special Length (mm)	SL5115N	SL5008N	SL5006N	SL5007N
std. Bore Diameter	-	Ø8H7	Ø40H7	Ø8H7

L carriage length



Carriage 16 / 160 / ...

- maximum speed: 8 m/s
- use only with wiper and lubrication system
- Iubrication intervals according to loading

Track Profile F 16 40 x 80 / 40 (without guidance rails)

(without guidance ra			
l _x	=	$102.09cm^{\scriptscriptstyle 4}$	
l _v	=	37.21 cm⁴	
Ŵx	=	24.19 cm ³	
W _v	=	11.45 cm ³	
G	=	4.75 ^{kg} /m	

Standard Delivery:	complete linear actuator inclusive of track profile, carriage, wiper and lubri- cation system, pulley assembly with customer specific motor connection on request
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external lubrication system type E.

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: $\rm F_Z$ = 1500 N

Maximum permissible loadings of one carriage with four rollers has the **factor of safety 4**: $F_V = 2875 \text{ N}$







		. 6			0		
	:•:	٩	.e.	•	0	0	1300N statisch/static 12500N dynamisch/dynamic 6900N statisch/static
Pulley Assembly	40 x 40	40 x 80	80 x 90	80 x 80	80 x 100	80 x 120	Carriage 16 / 200 /
Tensioner	Internal	Internal	Internal	Internal	Internal	Internal	• maximum speed: 8 ^m /s
Timing Belt	AT 10/22	AT 10/22	AT 10/50	AT 10/50	AT 10/50	AT 10 / 50	 use only with wiper and lubrication system
W/L 200/140	SL5035N	SL5210N	SL5071N	SL5070N	SL5085N	SL5220N	 lubrication intervals according to loading
W/L 200/200	SL5040N	SL5212N	SL5076N	SL5075N	SL5090N	SL5222N	
W/L 200/280	SL5045N	SL5214N	SL5081N	SL5080N	SL5095N	SL5224N	Track Profile F 16 80 x 80
W/L 200/200 sl	SL5047N	SL5216N	-	SL5082N	SL5096N	SL5226N	(without guidance rails)
Special Length (mm)	SL5048N	SL5218N	-	SL5084N	SL5098N	SL5228N	$I_x = 212.89 \text{cm}^4$
std. Bore Diameter	Ø8H7	Ø 40 H 7	Ø40H7	Ø40H7	Ø40H7	Ø40H7	$l_y = 182.47 \text{cm}^4$
W carriage width							$W_x = 40.55 \text{cm}^3$
L carriage length							$W_y = 43.97 \text{ cm}^3$ G = 7.60 kg/m
Standard Delivery:	complete line cation syster request	ear actuator i n, pulley ass	nclusive of tr embly with c	ack profile, c ustomer spec	arriage, wipe cific motor co	r and lubri- nnection on	Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: Fz = 1500 N
Optional:	proximity and energy cable	d end of strol	ke switches,	end stops, m	otor coupling	, motors,	Maximum permissible loadings of one carriage with four rollers has the factor of safety 4:
Carriage Options:	Carriage leng be advisable flat faced roll For long peri	gths of up to to add furthe ers the perm ods of contin	2.3 m are av er rollers. By issible actua iuous operati	ailable. For h having a con tor loading va on it is advisa	igh load syst nbination of g alues may be able to use o	ems it may guidance and increased. ur external	ry-2013 N

lubrication system type E.





Options: Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external lubrication system type E.



energy cable

lubrication system type E.

Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external

Carriage Options:



Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: Fy = 2875 N





- maximum speed: 8 m/s
- use only with wiper and lubrication system
- · lubrication intervals according to loading

Track Profile F 16 80 x 120 8N (without guidance rails)

(without guidance rai			
l _x	=	311.19 cm⁴	
l _y	=	570.07 cm ⁴	
Ŵx	=	59.27 cm ³	
W _v	=	59.27 cm ³	
G	=	11.00 ^{kg} /m	

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: $F_z = 1500 \text{ N}$

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: $F_V = 2875 N$

W	carriage	width

Tensioner

Timing Belt

W/L 200/140

W/L 200/200

W/L 200/280

W/L 200/200 sl

Special Length (mm)

std. Bore Diameter

L carriage length

Standard Delivery:	complete linear actuator inclusive of track profile, carriage, wiper and lubri- cation system, pulley assembly with customer specific motor connection on request
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external lubrication system type E.

External

AT 10/22

_

SL5242N

SL5244N

_

SL5248N

Ø40H7

_

_

SL5170N

SL5175N

SL5180N

SL5185N

SL5190N

_

External

AT 10/50

_

SL5060N

SL5065N

_

SL5068N

Ø40H7

External

AT 10/50

_

SL5262N

SL5264N

_

SL5268N

Ø40H7

External

AT 10/50

_

SL6072N

SL6074N

_

SL6078N

Ø40H7







Pulley Assembly	without	80 x 80	80 x 100	80 x 120
Tensioner	_	Internal	Internal	Internal
Timing Belt	_	AT 10/50	AT 10/50	AT 10/50
W/L 280/280	SL5500N	SL5504N	SL5508N	SL5512N
Special Length (mm)	SL5502N	SL5506N	SL5510N	SL5514N
std. Bore Diameter	_	Ø40H7	Ø40H7	Ø40H7

L carriage length

Mx	Fy My



Carriage 25 / 280 / ...

- maximum speed: 8 m/s
- use only with wiper and lubrication system
- · lubrication intervals according to loading

Track P	rofile I	F 25	80 x 80
(without g	uidance r	ails)	

(without guidance is			
l _x	=	$201.23cm^{\scriptscriptstyle 4}$	
l _v	=	$318.71cm^{\scriptscriptstyle 4}$	
Ŵx	=	45.65 cm ³	
W _v	=	51.74 cm ³	
G	=	8.30 ^{kg} /m	

Standard Delivery:	complete linear actuator inclusive of track profile, carriage, wiper and lubri- cation system, pulley assembly with customer specific motor connection on request
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 700 mm are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external lubrication system type E.

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: ${\rm F_Z}$ =3700 N

Maximum permissible loadings of one carriage with four rollers has the **factor of safety 4**: $F_V = 7900 \text{ N}$









Pulley Assembly	without	80 x 80	80 x 100	80 x 120	80 x 160
Tensioner	-	Internal	Internal	Internal	Internal
Timing Belt	_	AT 10/50	AT 10/50	AT 10/50	2 x AT 10 / 50
W/L 360/360	SL5520N	SL5524N	SL5528N	SL5532N	SL5536N
Special Length (mm)	SL5522N	SL5526N	SL5530N	SL5534N	SL5538N
std. Bore Diameter	-	Ø40H7	Ø40H7	Ø40H7	Ø40H7

L carriage length

	=2001N statis	sch/static	
E	29	200N dynar 400N statisc	^{nis} ch/dynamic :h/static

Carriage 25/360/...

- maximum speed: 8 m/s
- use only with wiper and lubrication system
- · lubrication intervals according to loading

Track Profile F 25 80 x 160

(without guidance rails)

l _x	=	368.46 cm ⁴
l _v	=	1,611.71 cm ⁴
Ŵ _x	=	86.49 cm ³
١٨/	_	159.13 cm^3

Wy	=	158.43 cm
G	=	13.82 kg/r

= 13.82 ^{kg}/m

Standard Delivery:	complete linear actuator inclusive of track profile, carriage, wiper and lubri- cation system, pulley assembly with customer specific motor connection on request
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 700 mm are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external lubrication system type E.

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: F_z=3700 N

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: $F_V = 7900 \text{ N}$







Pulley Assembly	without	80 x 80	80 x 100	80 x 120	120 x 120 / 75
Tensioner	-	Internal	Internal	Internal	Internal
Timing Belt	-	AT 10/50	AT 10/50	AT 10/50	AT 10/75
W/L 320/320	SL5550N	SL5554N	SL5558N	SL5566N	SL5574N
Special Length (mm)	SL5552N	SL5556N	SL5560N	SL5568N	SL5576N
std. Bore Diameter	_	Ø40H7	Ø40H7	Ø40H7	Ø40H7

L carriage length



29200N dynamisch/dynamic 16400N statisch/static

Carriage 25/320/...

- maximum speed: 8 m/s
- use only with wiper and lubrication system
- · lubrication intervals according to loading

Track Profile F 25 120 x 120

(without guidance rails)

l _x	=	1,104.23 cm4
l _v	=	873.48 cm⁴
Ŵx	=	130.66 cm ³
W _v	=	129.12 cm ³
G	=	15.44 ^{kg} /m

Standard Delivery:	complete linear actuator inclusive of track profile, carriage, wiper and lubri- cation system, pulley assembly with customer specific motor connection on request
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 700 mm are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be

external lubrication system type E.

increased. For long periods of continuous operation it is advisable to use our

Maximum permissible loadings of one carriage with four rollers has the **factor of safety 4**: F_z =3700 N

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: $F_V = 7900 \text{ N}$











Pulley Assembly	Omega Drive G 22
Timing Belt	AT 10/22
W/L 160/400	SL5018N
Special Length (mm)	SL5019N
std. Bore Diameter	Ø 40 H 7

L carriage length





12500N dynamisch/dynamic 6900N statisch/static

1300N statisch/static

Carriage 16 / 160 / ...

- maximum speed: 8^m/s
- use only with wiper and lubrication system
- · lubrication intervals according to loading

Track Profile F 16 40 x 80

(without guidance rails)

l _x	=	102,09 cm4
l _v	=	37,21 cm⁴
Ŵx	=	24,19 cm ³
W _v	=	11,45 cm ³
G	=	4,75 ^{kg} / _m

Maximum permissible loadings of one carriage with four rollers has the **factor of safety 4**: F_z = 1500 N

	motor connection
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may

wiper and lubrication system, Omega Drive with customer specific

Standard Delivery: complete linear actuator inclusive of track profile, carriage,

be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external lubrication system type E. Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: F_V = 2875 N





Mx Fz Fz Mz

Pulley Assembly	Omega Drive G 50
Timing Belt	AT 10 / 50
W/L 200/400	SL5229N
Special Length (mm)	SL5231N
std. Bore Diameter	Ø 40 H 7

 \boldsymbol{W} carriage width

L carriage length

Standard Delivery:	complete linear actuator inclusive of track profile, carriage, wiper and lubri- cation system, Omega Drive with customer specific motor connection
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may

arriage Options: Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external lubrication system type E.





12500N dynamisch/dynamic 6900N statisch/static 1300N statisch/static

Carriage 16 / 200 / ...

- maximum speed: 8 m/s
- use only with wiper and lubrication system
- · lubrication intervals according to loading

Track Profile F 16 80 x 80

(without guidance rails)

l _x	=	215.75 cm4
l _v	=	185.32 cm ⁴
Ŵx	=	41.10 cm ³
W,	=	44.76 cm ³
G	=	7.31 ^{kg} / _m

Maximum permissible loadings of one carriage with four rollers has the **factor of safety 4**: F_z = 1500 N

Maximum permissible loadings of one carriage with four rollers has the **factor of safety 4**: $F_V = 2875 \text{ N}$









 Pulley Assembly
 Omega Drive G 50

 Timing Belt
 AT 10/50

 W/L 200/400
 SL5290N

 Special Length (mm)
 SL5291N

 std. Bore Diameter
 Ø 40 H 7

\boldsymbol{W} carriage width

L carriage length

Standard Delivery:	complete linear actuator inclusive of track profile, two carriages, wiper and lubrication system, Omega Drive with customer specific motor connection
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external

lubrication system type E.

12500N dynamisch/dynamic 6900N statisch/static

1300N statisch/static

Carriage 16 / 200 / ...

- maximum speed: 8^m/s
- use only with wiper and lubrication system
- · lubrication intervals according to loading

Track Profile (without guidance rails)					
F 16 40 x 80 F 16 40 x 80			40 x 80		
l _x	=	132.43 cm⁴	l _x	=	132.43 cm⁴
l _v	=	26.60 cm⁴	I _v	=	26.60 cm4
Ŵx	=	25.22 cm ³	Ŵ,	=	25.22 cm ³
Wv	=	13.30 cm ³	W _v	=	13.30 cm ³
G	=	4.75 ^{kg} /m	G	=	4.75 ^{kg} / _m

Maximum permissible loadings of one carriage with four rollers has the **factor of safety 4**: F_z = 1500 N

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: F_V = 2875 N

Linear Actuator 16 40 x 80 / 80 + 80 x 80 G 50 30





Pulley Assembly	Omega Drive G 50
Timing Belt	AT 10/50
W/L 200/400	SL5227N
Special Length (mm)	SL5233N
std. Bore Diameter	Ø 40 H 7

W carriage width

L carriage length

Standard Delivery: complete linear actuator inclusive of track profile, two carriages, wiper and lubrication system, Omega Drive with customer specific motor connection **Optional:** proximity and end of stroke switches, end stops, motor coupling, motors, energy cable

Carriage Options: Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external lubrication system type E.

12500N dynamisch/dynamic 6900N statisch/static 1300N statisch/static

Carriage 16 / 200 / ...

maximum speed: 8^m/_s

• use only with wiper and lubrication system

· lubrication intervals according to loading

Track Profile (without guidance rails)			
F16 40 x 80 F16 80 x 80			F 16 80 x 80
l _x	=	132.43 cm⁴	I _x = 212.89 cm ^₄
l _v	=	26.60 cm⁴	l _v = 182.47 cm⁴
Ŵx	=	25.22 cm ³	$\dot{W}_{x} = 40.55 \text{cm}^{3}$
W _v	=	13.30 cm ³	$W_v = 43.97 \text{cm}^3$
G	=	4.75 ^{kg} / _m	$G = 7.60 \text{ kg/}_{m}$

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: F_Z =3700 N

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: $F_V = 7900 \text{ N}$







W/L 200/400 std. Bore Diameter

W carriage width

Pulley Assembly Timing Belt

L carriage length

Standard Delivery:	complete linear actuator inclusive of track profile, two carriages, wiper and lubrication system, Omega Drive with customer specific motor connection
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external lubrication system type E.

AT 10/50 SL5400N

Ø40H7

12500N dynamisch/dynamic 6900N statisch/static

1300N statisch/static

Carriage 16 / 200 / ...

- maximum speed: 8 m/s
- use only with wiper and lubrication system
- · lubrication intervals according to loading

Track Profile (without guidance rails)					
F 16 40 x 80 F 16 40 x 80			40 x 80		
l _x	=	132.43 cm⁴	l _x	=	132.43 cm⁴
l _v	=	26.60 cm4	l _v	=	26.60 cm ⁴
Ŵx	=	25.22 cm ³	Ŵx	=	25.22 cm ³
W _v	=	13.30 cm ³	W _v	=	13.30 cm ³
G	=	4.75 ^{kg} /m	G	=	4.75 ^{kg} /m

Maximum permissible loadings of one carriage with four rollers has the **factor of safety 4**: $F_z = 1500 \text{ N}$

Maximum permissible loadings of one carriage with four rollers has the factor of safety 4: $F_V = 2875 N$





Shaft	Ball Screw	Ball Screw	Trapezoidal
	Actuator 20 x 5	Actuator 20 x 20	Screw Actuator
W/L 200/140	SL7000N	SL7002N	SL7003N
W/L 200/200	SL7005N	SL7007N	SL7008N
W/L 200/280	SL7010N	SL7012N	SL7013N
W/L 200/200 sl	SL7015N	SL7017N	SL7018N
Special Length (mm)	SL7020N	SL7022N	SL7023N

W carriage width

L carriage length

Carriage 16 / 200 / ...

- drive end on customer request maximum permissible Ø 14 mm
- use only with wiper and lubrication system
- lubrication intervals according to loading
- critical rotation speed and bending on page F-37

Track Profile F 16 80 x 80 open

(without guidance rails)

- $\begin{array}{rcl} I_x &=& 240.32\,cm^4\\ I_y &=& 189.65\,cm^4\\ W_x &=& 45.77\,cm^3\\ W_y &=& 46.71\,cm^3 \end{array}$
- G' = 8.06 kg/m

Maximum permissible loadings of one carriage with fo	ur
rollers has the factor of safety 4 : F _z =3700 N	

	·
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased. For long periods of continuous operation it is advisable to use our external

lubrication system type E. Strengthened bearings on request.

Standard Delivery: complete linear actuator inclusive of track profile, carriage and wiper and

lubrication system

Maximum permissible loadings of one carriage with four rollers has the **factor of safety 4**: $F_V = 7900 \text{ N}$





	$P_{\rm I} = F \cdot \frac{e}{f}$ $P_{\rm max} = \frac{C}{S}$
	$P_{\rm II} = F \cdot \frac{d}{f}$
	d F e
T i	

	18 L
. •	

Pulley Assembly	80 x 120
Timing Belt	AT 10/50
W/L 120/200	SL4050N
Special Length (mm)	SL4055N
std. Bore Diameter	Ø 40 H 7

L carriage length

Standard Delivery: complete linear actuator inclusive of track profile, carriage and internal steel recirculating ball slide

Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further recirculating ball carriages to the steel guidance rail.

Carriage	120/	200/	•••
----------	------	------	-----

• maximum speed: 3 m/s

· lubrication intervals according to loading

Specifications below refer to one carriage of two that are situated below each upper carriage (dark blue element in the illustration on the left).

С	[N]	load rating dyn.	22800 N
C ₀	[N]	load rating stat.	30400 N
Mt	[Nm]	torque dyn.	320 Nm
M _{t0}	[Nm]	torque stat.	430 Nm
M_L	[Nm]	torque dyn.	180 Nm
M_{L0}	[Nm]	torque stat.	240 Nm
S		factor of safety	2
Ρ	[N]	corresponding load	

Track Profile 120 x 120

(without recirculating ball slide) = 644.60 cm⁴ L = 1,002.94 cm⁴

Ŵ, = 96.21 cm³ W, = 167.16 cm³

G 14.76 ^{kg}/m =

Standard Delivery: • carriage length 200 mm • recirculating ball slide 25 with two internal carriages

On Request: custom lengths and number of carriages

The calculations shown are relative to the internal recirculating ball slide. When designing the overall system please note the permitted loading value for the open profile 120 x 120 and for the carriage design.









Shaft	Ball Screw Actuator	Ball Screw Actuator
	20 x 5	20 x 20
W/L 120/140	SL4063N	SL4060N
Special Length (mm)	SL4064N	SL4061N

L carriage length

Carriage 120 / 200 / ...

- drive end on customer request maximum permissible Ø 14 mm
- · lubrication intervals according to loading
- critical rotation speed and bending on page and F-37

Track Profile F 16 120 x 120

(without	quidance	rails)
(maile locat	galaanoo	rano,

=	644	60 cm ⁴

Î_y W_x = 1002.94 cm⁴

I_x

- 96.21 cm³ =
- W_v = 167.16 cm³
- G = 16.76 ^{kg}/m

Standard Delivery:	complete linear actuator inclusive of track profile, carriage, wiper and lubri- cation system
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2,3 m are available. For high load systems it may be advisable to add further recirculating ball carriages to the steel guidance rail.







-			
٠	۰		

Pulley Assembly	40 x 40
Timing Belt	AT 10/22
W/L 80/200	SL4070N
Special Length (mm)	SL4075N
std. Bore Diameter	Ø 14 H 7

dance rail.

 \boldsymbol{W} carriage width

L carriage length

Standard Delivery: complete linear actuator inclusive of track profile, carriage and internal steel recirculating ball slide

Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2,3 m are available. For high load systems it may be advisable to add further recirculating ball slide carriages to the steel qui-

	Carriage	80/:	200/	·
--	----------	------	------	---

• maximum speed: 3 m/s

· lubrication intervals according to loading

Specifications below refer to one carriage of two that are situated below each upper carriage (dark blue element in the illustration on the left).

С	[N]	load rating dyn.	7800 N
C ₀	[N]	load rating stat.	13500 N
Mt	[Nm]	torque dyn.	74 Nm
M _{t0}	[Nm]	torque stat.	130 Nm
M_L	[Nm]	torque dyn.	40 Nm
M_{L0}	[Nm]	torque stat.	71 Nm
S		factor of safety	2
Ρ	[N]	corresponding load	

Track Profile 80 x 85

(without recirculating ball slide)

(=	68.93 cm⁴
/	=	154.74 cm⁴
N _x	=	18.83 cm ³

 $W_y = 38.69 \text{ cm}^3$ G = 5.35 kg/m

Standard Delivery: • carriage length 200 mm • recirculating ball slide 25 with two internal carriages

On Request: special lengths with custom number of carriages

The calculations shown are relative to the internal recirculating ball slide. When designing the overall system please note the permitted loading value for the open profile 120×120 and for the carriage design.

36 Timing Belts



Timing Belts

Timing belt guides are used to transmit rotary movement into linear movement. Transmission is via a range of tooth belts AT 3 up to AT 10. Customer specified belts can also be supplied upon of ordering.

Timing Belt Technical Data

The abrasive resistant polyurethane compound is also resistant against most oils, cutting fluids and wet conditions. It is also UV and ozone resistant with a permissible working temperature range of -30° C (-22° F) to 85° C (185° F). The timing belt has been carefully chosen to meet the demands of most linear actuator working conditions.

Timing Belt	Tensile Strength	Elongation
AT 3/10	410 N	0.1 % at 102 N
AT 5/16	1,260 N	0.1 % at 315 N
AT 10/22	3,200 N	0.1 % at 800 N
AT 10/50	8,050 N	0.1 % at 2,012 N
AT 10/75	12,220 N	0.1 % at 3,055 N

Timing Belt Tensioners

The timing belt is tensioned and held in the carriage by two belt tensioners as shown in the illustrations below. The timing belt is inserted sideways into the tensioners profile and then pushed into the guideway located in the carriage. Two M12 grub screws push the tensioner into the center of the carriage. By loosening or tightening these grub screws on each of the tensioners, the carriage can be accurately positioned relative to the linear actuator position. In high speed and arduous conditions the M12 pressure screws can be secured by means of a second M12 grub screw.

Fixing Blocks

If the timing belt is to be connected to the side of the carriage, a fixing bock is attached to the carriage between the rollers as shown on the illustration below. The tooth belt is tensioned via two external tooth belt tensioners.





Critical Rotation Speed

The critical rotation speed is dependent on screw diameter, its length L_n and how it is fitted. The drive nut axial play must not be taken into consideration. The maximum operating rotation speed is 80 % of the critical rotation speed.

Calculation Of The Critical Rotation Speed

Example: pitch diameter = 20 mm core diameter = 16.9 mm length = 2400 mm bearing configuration = fixed – supported

 $n_k = f_{nk} \cdot d_2 / L_n^2 \cdot 107 [min^{-1}]$

 $n_{kzul} = 0.8 \cdot n_k [min^{-1}]$

- n_k critical rotation speed [min⁻¹]
- n_{kzul} permissible rotation speed [min⁻¹]
- ${\rm f}_{\rm nk}$ ~ value determined by bearing fitting
- d₂ spindle core diameter [mm]
- $L_{n} \qquad \mbox{critical length [mm] for pretensioned nut systems}$
- L₁ screw length [mm]

Permissible Axial Spindle Loading (Bending)

The axial spindle loading is independent of screw diameter, bearing configuration and unsupported length Lk. For axial loading, a **safety factor** of \geq 2 should be taken.

Calculation Of The Bending

Example: spindle diameter = 20 mm core diameter = 16.9 mm pitch = 5 mm length = 2400 mm bearing configuration = fixed – supported

 $n_k = f_{Fk} \cdot d_2^4 / L_k^2 \cdot 10^4 [N]$

 $n_{kzul} = F_k/2 [N]$

- F_k theoretically permissible axial loading
- $\mathsf{F}_{\mathsf{kzul}}$ spindle loading permissible in operation
- f_{Fk} $% = -\frac{1}{2} \int_{-\infty}^{\infty} \left(f_{\text{Fk}} f_{\text{Fk}} \right) f_{\text{Fk}}$ value determined by bearing fitting
- d₂ spindle core diameter [mm]
- L_k unsupported screw length [mm]



In the illustration above the critical rotation speed of 550 min⁻¹ is achieved. The permissible operation rotation speed equals $550 \text{ min}^{-1} \cdot 80 \% = 440 \text{ min}^{-1}$.



The illustration shows that the theoretically axial loading is 2.9 kN. With a **safety factor** of 2, this results in a permissible spindle loading of 2.9 kN/2 = 1.45 kN.



38 Trapezoidal Screw

Critical Rotation Speed

With small diamete, rotational components such as spindles, there is a danger of resonating frequency which vibrates the screw. The following calculation allows for the estimation of this resonating frequency, under the prerequisite of a robust installation. Speed approaching the critical rotational speed can significantly increase the chance of lateral buckling. The critical rotational speed must also be considered in relation with the permissible axial spindle loading.

Calculation Of The Critical Rotation Speed

 $n_{zul} = 0.8 \cdot n_{kr} \cdot f_{kr}$

- n_{zul} maximum permissible rotational speed (RPM) [min⁻¹]
- n_{kr} theoretical critical rotation speed [min⁻¹], that leads to resonating frequency
- f_{kr} bearing constant determined by bearing manufacturer

The working rotational speed may not exceed 80 % of the maximum permissible rotational speed!



Permissible Axial Spindle Loading (Bending)

With small diameter rotational components such as spindles, the possible failure due to axial overloading must be taken into account. The following calculation assists with the determination of the permissible axial spindle load.

Calculation Of The Bending

 $F_{kzul} = 0.8 \cdot F_k \cdot f_k$

- F_{zul} maximum allowable axial load [kN]
- F_k theoretically permissible axial loading [kN]
- f_k bearing constant determined by bearing manufacturer

The working rotational speed may not exceed 80 % of the maximum permissible rotational speed!









Rollers

The carriage rollers are designed for speeds of up to 8 m/s. The total permissible loading allowed depends on many factors and has to be calculated for each case. A minimum stroke length of 60 mm is required to ensure that the roller is lubricated during operation.

Carriage Assembly

The rollers are assembled in the carriage with the concentric roller axle to the top and the excentric axle to the bottom. Excentric adjustment of ± 0.9 mm is provided. The roller is pressed firmly into the carriage against a steel disc and locked into position by a Ø 38 mm lock nut. The lock nut is also locked into position by a M 6 grub screw.

Wiper And Lubrication System

The wiper and lubrication system is attached to the front and rear faces of the carriage. The spring tensioned felt pad forms the oil reservoir to lubricate the contact face of the roller and guide rail. Lubrication is via a small hole on the front face of the lubrication system and we recommend our oil reference (SZ6003V). The lubrication intervals will vary according to individual circumstances and can be from two months up to one year. This is recognized by red discoloration of the rails or rollers. The new felt must be infused with oil and reinfused at the recommended lubrication intervals.

Service Pockets

For long carriages that have short stroke lengths lubrication of the guide rails cannot be guaranteed. In this case, service pockets with internal wiper and lubrication system are installed.



hexagon key A/F 5 to secure excentric adjustment (5).
 ring wrench A/F 17 to attach the lock nut.
 hexagon key A/F 3 to secure the lock nut grub screw.
 concentric roller axle (SL0152S).
 excentric roller axle (SL0153S).



- 1) hexagon key A/F8 to secure excentric adjustment (5).
- 2) ring wrench A/F 24 to attach the lock nut.
- 3) hexagon key **A/F3** to secure the lock nut grub screw.
- 4) concentric roller axle (SL0154Z).
- 5) excentric roller axle (SL0154E).









wiper and lubrication system

F Linear Motion Systems

40 Motor Coupling, Omega Drives



Motor Coupling

Maximum bore diameter is Ø40H7 (standard delivery), complete with steel drive coupling shrunk fit to customer request (included in price).

• max. bore diameter for motor with keyway: Ø 30 H 7

• max. bore diameter for motor with taper lock coupling: Ø 34 H 7

Motor couplings with flange plates at customer request.









Coupling And Timing Belt Gearbox

The coupling housing makes the mechanical connection between the motor and the pulley assembly. It also acts as a protection to the flexible coupling.



Omega Drive Operation

Omega Drives are manufactured in five basic variants. Their purpose is to replace the drive unit on the fixed part of the axis. The timing belt is tensioned via external timing belt tensioners at each end of the profile axis. Omega drives are normally used with integral carriages.







Omega Drive 22

Omega Drive 50

Omega Drive 50 closed





Pulley Assembly	without
L/N 140/8	SL4000N
L/N 280/8	SL4005N
Special Length (mm)	SL4006N
w/ Clamp Profile	SL4008N

L carriage length

N number of rollers



C-Track Double Carriage C 30 / 43

- maximum speed: 2 m/s
- rollers can only be loaded radially
- $F_{max} = 25 \text{ N}$ per supporting roller

C-Track Profile C 30 / 43

- $I_x = 2.83 \, \text{cm}^4$
- $I_v = 3.75 \, \text{cm}^4$
- $W_{x} = 1.66 \text{ cm}^{3}$
- $W_v = 2.50 \, \text{cm}^3$
- G = 0.82 kg/m

C-tracks with plastic rollers. C-tracks require no lubrication and are a low cost alternative to the linear actuators series 16.

Standard Delivery	: complete linear actuator inclusive of track profile and carriage
-------------------	--

Optional:	proximity and end of stroke switches, end stops	
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased.	



Pulley Assembly

Special Length (mm)

std. Bore Diameter

L carriage length

N number of rollers

Timing Belt

L/N 140/8

L/N 280/8





C40/57

AT 3/10

SL4010N

SL4015N

SL4017N

Ø14H7



C-Track Carriage C 40 / 57

- maximum speed: 2 m/s
- rollers can only be loaded radially
- F_{max} = 40 N per supporting roller

C-Track Profile C 40 / 57

- $I_x = 2.83 \text{ cm}^4$
- $I_v = 3.75 \, \text{cm}^4$
- $W_{x} = 1.66 \text{ cm}^{3}$
- $W_v = 2.50 \, \text{cm}^3$
- $G' = 0.82 \text{ kg/}_{m}$

C-tracks with plastic rollers. C-tracks require no lubrication and are a low cost alternative to the linear actuators series 16.

Standard Delivery: complete linear actuator inclusive of track profile and carriage

without

_

SL4009N

SL4014N

SL4016N

_

Optional:	proximity and end of stroke switches, end stops	
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may	
	flat faced rollers the permissible actuator loading values may be increased.	





Pulley Assembly

Timing Belt

W/L 140/3

W/L 280/4

W carriage width

L carriage length

Special Length (mm)

std. Bore Diameter



C40/100

AT 5 / 16

SL4020N

SL4025N

SL4027N

Ø40H7

\$	z
Mx	Fy My

Mz Fz

C-Track Single Carriage C 40 / 100

• maximum speed: 2 m/s

0.0

- rollers can only be loaded radially
- F_{max} = 100 N per supporting roller

C-Track Profile C 40 / 100 $I_x = 79.52 \, \text{cm}^4$ I_v = 11.04 cm^₄

- $\dot{W}_{x} = 17.46 \, \text{cm}^{3}$
- $W_v = 4.73 \, \text{cm}^3$
- G = 3.32 kg/m

C-tracks with plastic rollers. C-tracks require no lubrication and are a low cost alternative to the linear actuators series 16.

without

_

SL4019N

SL4024N

SL4026N

_

Standard Delivery:	rery: complete linear actuator inclusive of track profile and carriage	
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable	
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased.	





C 80 / 100

AT 10/22

SL4030N

SL4035N

SL4037N

Ø40H7

Mz	Fz
Mx	Fy My

C-Track Dou	ble Carriage	C 80 / 100
-------------	--------------	------------

- maximum speed: 4 m/s
- rollers can only be loaded radially
- F_{max} = 100 N per supporting roller

C-Track Profile C 80 / 100

- = 174.65 cm^₄ l,
- = 213.08 cm⁴ I_v
- $\dot{W}_{x} = 38.98 \, \text{cm}^{3}$
- $W_v = 53.27 \, \text{cm}^3$
- G = 6.88 kg/m

C-tracks with plastic rollers. C-tracks require no lubrication and are a low cost alternative to the linear actuators series 16.

without

SL4029N

SL4034N

SL4036N

_

80

Pulley Assembly

Special Length (mm)

std. Bore Diameter

Timing Belt

W/L 140/6

W/L 280/8

W carriage width

L carriage length

Standard Delivery:	complete linear actuator inclusive of track profile and carriage, pulley assembly with customer specific motor connection
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased.





Pulley Assembly	without
L/N 140/3	SL4040N
L/N 280/4	SL4045N
Special Length (mm)	SL4046N

L carriage length

N number of rollers



C-Track Single Carriage C 80 / 100

- maximum speed: 4 m/s
- rollers can only be loaded radially
- F_{max} = 100 N per supporting roller

C-Track Profile C 80 / 100

 $I_{x} = 174.65 \, \text{cm}^4$ = 213.08 cm^₄ l, $\dot{W}_{x} = 38.98 \, \text{cm}^{3}$ $W_v = 53.27 \, \text{cm}^3$ G = 6.88 kg/m

C-tracks with plastic rollers. C-tracks require no lubrication and are a low cost alternative to the linear actuators series 16.

Standard Delivery: complete linear actuator inclusive of track profile and carriage		
Optional:	proximity and end of stroke switches, end stops, energy cable	
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance an	

ce and flat faced rollers the permissible actuator loading values may be increased.





Pulley Assembly	Omega Drive C-Type
Timing Belt	AT 5 / 16
Special Length (mm)	SL4038N
std. Bore Diameter	Ø 40 H 7



C-Track Double Carriage C 80 / 100

- maximum speed: 4 m/s
- rollers can only
- be loaded radially
- F_{max} = 100 N per supporting roller

C-Track Profile C 80 / 100

- $I_{x} = 174.65 \, \text{cm}^4$
- $l_y = 213.08 \, \text{cm}^4$
- $\dot{W}_{x} = 38.98 \, \text{cm}^{3}$
- $W_v = 53.27 \, \text{cm}^3$
- G = 6.88 kg/m

C-tracks with plastic rollers. C-tracks require no lubrication and are a low cost alternative to the linear actuators series 16.

Standard Delivery:	complete linear actuator inclusive of track profile and carriage, pulley assembly with customer specific motor connection
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Carriage lengths of up to 2.3 m are available. For high load systems it may be advisable to add further rollers. By having a combination of guidance and flat faced rollers the permissible actuator loading values may be increased.









Pulley Assembly	without
L 80	SL4080N
L 120	SL4082N
L 160	SL4084N
Special Length (mm)	SL4086N

L carriage length



Roller Bearing Carriage

• maximum speed: 1 m/s

- F_V = 20 N per 10 mm carriage length
- $F_Z^{\prime} = 20 \text{ N}$ per 10 mm carriage length

Recirculating Ball Slide Guidance Rail

l _x	=	3.34 cm⁴
l _y	=	35.73 cm⁴
Ŵx	=	2.37 cm ³
W _v	=	8.93 cm ³
G	=	2.63 ^{kg} /m

The recirculating ball slide system uses an aluminum guidance rail and a recirculating ball carriage that houses plastic ball bearings. The ball bearings go around and through four guidance bores and are returned back through the carriage by plastic end caps attached to each end of the carriage.

Standard Delivery: complete linear actuator inclusive of track profile and carriage

Optional: proximity and end of stroke switches, end stops

Carriage Options: Carriage lengths of up to 0.30 m are available.







Pulley Assembly	without
L 80	SL4090N
L 120	SL4092N
L 160	SL4094N
Special Length (mm)	SL4096N

L carriage length



Glider Slide Carriage

- maximum speed: 1 m/s
- Fy=30 N per 10 mm carriage length
- $F_z' = 30 \text{ N}$ per 10 mm carriage length

Glider Slide Guidance Rail

- $I_x = 3.34 \, \text{cm}^4$
- $I_v = 35.73 \, \text{cm}^4$
- $W_{x} = 2.37 \, \text{cm}^{3}$
- $W_v = 8.93 \, \text{cm}^3$
- G' = 2.63 kg/m

The slide guidance system uses an aluminum guidance rail and carriage that has four round, open channels. Each channel holds up to four small plastic rods. These rods are retained by plastic end caps attached to each end of the carriage.

Standard Delivery: complete linear actuator inclusive of track profile carriage

Optional: proximity and end of stroke switches, end stops

Carriage Options: Carriage lengths of up to 0.30 m are available.









Pulley Assembly	80/90
Timing Belt	AT 10/50
W/L 80/90 160/8	SL5310N
W/L 80/90 200/10	SL5300N
W/L 80/90 280/10	SL5320N
std. Bore Diameter	Ø 40 H 7

L carriage length



Carriage 80/90

- maximum speed: 8 m/s
- maintenance free

Track Profile 60 x 80

 $\begin{array}{rcl} I_x &=& 41.64\ cm^4 \\ I_y &=& 47.92\ cm^4 \\ W_x &=& 10.98\ cm^3 \\ W_y &=& 11.98\ cm^3 \\ G &=& 3.70\ ^{\text{kg}}\text{/m} \end{array}$

Standard Delivery:	complete linear actuator inclusive of track profile and carriage, pulley assembly with customer specific motor connection on request
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	The carriagesare manufactured in three different lengths. Carriages with special lengths are only available on request.





Pulley Assembly	80 x 80
Timing Belt	AT 10/50
W/L 80/90 200/10	SL5350N
std. Bore Diameter	Ø 40 H 7

L carriage length



Paletti

Carriage 80/90

- maximum speed: 8 m/s
- maintenance free

Double Guidance Track Profile 80 x 80

- $I_{x} = 68.93 \, \text{cm}^4$
- $I_v = 154.80 \text{ cm}^4$
- $\dot{W}_{x} = 18.83 \, \text{cm}^{3}$
- $W_v = 38.70 \, \text{cm}^3$
- G' = 5.35 kg/m

Standard Delivery:	complete linear actuator inclusive of track profile and two carriages, pulley assembly with customer specific motor connection on request
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	Both carriages are manufactured with a length of 200 mm and ten track rol- lers. Carriages with special lengths are only available on request.







Pulley Assembly	120 x 120 - 75
Timing Belt	AT 10/75
W/L 100/120 200/10	SL5360N
std. Bore Diameter	Ø 40 H 7

L carriage length

Mz	Fz
Mx	y My

Carriage 120

- maximum speed: 8 m/s
- maintenance free

Track Profile 100 x 120

 $\begin{array}{rrrr} {\sf I}_{\sf x} &=& 267.57\,{\rm cm}^4 \\ {\sf I}_{\sf y} &=& 217.21\,{\rm cm}^4 \\ {\sf W}_{\sf x} &=& 41.73\,{\rm cm}^3 \\ {\sf W}_{\sf y} &=& 36.20\,{\rm cm}^3 \\ {\sf G} &=& 7.40\,{\rm \, kg/_m} \end{array}$

Standard Delivery:	complete linear actuator inclusive of track profile and carriage, pulley assembly with customer specific motor connection on request
Optional:	proximity and end of stroke switches, end stops, motor coupling, motors, energy cable
Carriage Options:	The carriage is manufactured with a length of 250 mm and ten plastic track rollers. Carriages with special lengths are only available on request.

Linear Motion Systems

Linear Actuator 120 x 120 AT 10 / 75 steel rollers





